



XtraCol C2TE TECHNICAL DATA SHEET



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DESCRIPTION

Xtracol C2TE is a high-performance cement-based tile adhesive (C2TE), formulated with high-strength white cement, selected aggregates, special additives, and synthetic resins to improve workability, water retentivity, open time, and adhesion. No vertical slip. Allows adjustment of tiles Especially suitable for fixing porcelain tiles.

USE

Laying of ceramic tiles of low/medium/high absorption in interior walls and interior and exterior floors. Laying of ceramic tiles of medium/high absorption in exterior walls Suitable for laying marble and natural stone in interior and exterior floors. Suitable for laying ceramic tiles on existing ceramic tile floors.

BENEFITS

- No vertical slip.
- Great plasticity. Easy workable. Highly thixotropic.
- High water retentivity.
- High mechanical strength. High initial tensile adhesion strength.
- High resistance to water and thermal shocks.
- European quality product C2TE type.
- For internal and external use.
- Especially suitable for fixing porcelain tiles.
- Extended open time. Allow. s adjustment of tiles.
- Very low VOCs emissions.
- High water retentivity.

SUBSTRATE PREPARATION

Cement-based substrates, cement-based renders/plasters, and screeds. Concrete floors. Plasterboards. Substrates must be clean, compact, and free of substances that reduce adhesion such as dust, oil, and grease, and with no loose material, uneven areas must be corrected with suitable smoothing and finishing products. Substrates must be free from any rising dampness and have already completed the curing period of hygrometric shrinkage. Dampen substrates with water to cool down if they should be too warm, in case of wind or over absorbent substrates, and wait until the thin layer of water disappears. Do not use gypsumbased plasters or paint.

INSTRUCTIONS FOR USE

Mix manually or mechanically using clean water until a homogeneous, creamy, and lump-free paste is obtained and non-sag consistency is reached. Let the mix stand for 5 minutes before application.

Small tiles must be fixed using a notched trowel of 6x6 mm. For tiles sizes greater than 400cm², a notched trowel 8x8 mm must be used. Spread the mixed product onto the substrate to a maximum surface area of $1m^2$ or no more than can be tiled within 30 minutes in normal conditions. Unfavorable environmental conditions (strong sunlight, drying wind, high temperature as well as a highly absorbent substrate), could drastically reduce this time to a few minutes. Bed the tiles firmly into the adhesive with a slight sliding and/or twisting action, to ensure good contact and complete coverage.

It is good practice to lift an occasional tile after fixing, to verify that the required contact is being achieved. The back of the tile must be completely wet. To guarantee maximum adhesion it is necessary to apply a sufficient layer of adhesive, on the back surface of the tile.

Coverage is dependent upon the substrate conditions, the notched trowel used, and the method by which the adhesive is applied.

CAUTIONS AND RECOMMENDATIONS

On gypsum substrates, apply a primer before, to avoid contact between gypsum and the cement of the adhesive, avoiding adverse reactions.

Abide by any standards and national regulations

Do not apply on plastic, metal, or wood.

Do not apply below 5°C or above 30°C.

Do not apply when there is a risk of frost, rain, strong wind or direct sunlight.

Do not use the adhesive to correct surface irregularities greater than $15 \mbox{mm}$

Use the right size of toothed trowel for the format of the tile or slab

Guarantee a full bed in all external laying operations

Leave joints between tiles with a minimum width of 2mm.

On floors with a surface area greater than $30m^2$, it is recommended to leave separation or sealing joints filled with a deformable material.

On interior floorings larger than $15m^2$, it is advisable to keep a free perimeter expansion joint between the floor and the wall or pillar, hidden by a skirting board (of approximately 5mm). If necessary, ask for the safety data sheet



NOTE

Product for professional use.

The above guidelines and information are accurate to the best of our knowledge and is offered in good faith. This information is true and accurate, but as conditions of use and any labour involved are beyond our control, the end user must satisfy himself by prior testing that the product is suitable for his specific application, and no responsibility can be accepted, or any warranty given by our Representatives, Agents or Distributors. End user should ensure that he has our latest literature, copy of which will be sent upon request.

STORAGE

1 year in sealed original packaging, sheltered from weather conditions.

PRESENTATION

plastificated paper sack of 25kg Pallets 1,400kg (56 sacks)

TECHNICAL DATA

PROPERTIES OF MIXTURE AND APPLICATION DATA

APPEARANCE	POWDER	
COLOUR	OFF-WHITE	
DENSITY OF THE MIX	1450KG/m ³	
GRADING	0-600µm	
POT LIFE	2H	
ADJUSTABILITY TIME	≥ 30MIN	
GROUTING	≈ 24H	



FINAL PERFORMANCE

INITIAL TENSILE ADHESION STRENGTH	≥ 1,0 N/mm ²
TENSILE ADHESION STRENGTH AFTER WATER	≥ 1,0 N/mm ²
TENSILE ADHESION STRENGTH AFTER HEAT AGEING	≥ 1,0 N/mm ²
TENSILE ADHESION STRENGTH AFTER FREEZE-THAW CYCLES	≥ 1,0 N/mm ²
EXTENDED OPEN TIME	≥ 0,5 N/mm ²
SLIP	< 0,5 m m
REACTION TO FIRE	CLASS E



THE NOTCHED TOWELL TABLE AND SPREADING TECHNIQUE

TILE FORMAT	NOTCHED TROWEL	LAYING
≥ 100 cm ²	U4	Simple
≥ 450 cm ²	U6	Simple
≥ 900 cm ²	U6 / U9 or U10	Double - Simple
> 900 cm ²	U9 or U10	Double



TIKA CONSTRUCTION CHEMICALS L.L.C تيكا Hawari Rd. Benghazi Libya CE 23 0370 EN 12004:2007+A1:2012 XTRM02 **Xtreme Xtracol C2TE** Polymer-modified cement tile adhesive Tensile adhesion strength: Initial tensile adhesion strength: ≥ 1,0 N/mm² Durability: Tensile adhesion strength after water: ≥ 1,0 N/mm² Tensile adhesion strength after heat ageing: ≥1,0 N/mm² Tensile adhesion strength after freeze-thaw cycles: \geq 1,0 N/mm² Reaction to fire: Class E Hazardous substances: See SDS